According to Regulation (EC) No 1907/2006 Product name: **PVC solvent welding agent Bauder** Prepared on: 17/08/2010 revised points * Print Date: 05/23/2012

First Substance / preparation and company designation Product details: **Trade Name**

Bauder welding compound PVC (PVC solvent)

Information for Suppliers

Paul Bauder GmbH & Co. KG Korntaler Highway 63 70499 Stuttgart Phone 0049 - (0) -711/8807-0 Fax 0049 - (0) -711/8807-300 Responsible Department: Phone 0049 - (0) -711/8807-0

Emergency information: 0049 - (0) -30 30 686 790 www.giftnotruf.de

Second * Possible risks: Symbol:





Xi Irritant F Highly flammable Particular dangers for man and environment: R 11 Highly flammable R 19 May form explosive peroxides 36/37 Irritating to eyes and respiratory system

Third * Composition / information on ingredients

Chemical characterization: Hazardous Ingredients:

Chemical name EC no. CAS-No. Symbol (s) R-phrases S-phrases concentration% Tetrahydrofuran 203-726-8 109-99-9 F, Xn 11, 19 36/37, 41 67 16, 23, 29, 33, 88-92 Cyclohexanone 203-631-1 108-94-1 Xn 10-20 (2 -) 25 8-12%

4th First-aid measures

General notes: Victim from the danger zone. Contaminated clothing and shoes. Irregular breathing or respiratory arrest provide artificial respiration. Remove the contaminated clothing immediately.

Symptoms of poisoning may even occur after several hours, therefore medical observation for at least

48 hours after the accident. After inhalation:

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Environmental protection measures:

Do not flush into surface water or sanitary sewer system. Avoid intrusion into the around. When

larger amounts of spilled material can not be contained, should the local authorities be notified.

Measures for cleaning / collecting:

Dike spilled product, with liquid-binding material (sand, diatomite, universal binders, Sawdust) and out of the hazardous waste disposal. Contaminated area thoroughly. For

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adequate ventilation.

7th Handling and Storage

Information for safe handling:

The meet in dealing with industrial hygiene and safety.

During this process the valid MAK value is observed. Emissions by Workplace . reduce Vapors are heavier than air and prepare from the ground. Emergency eye

wash stations should be available in the immediate vicinity. Aerosols.

No compressed air used for fluid transport.

Not dispose of waste into sewer.

Temporarily store waste in suitable containers as hazardous waste.

Precautions against fire and explosion protection:

Flammable liquid. Keep away from heat and ignition sources. Fumes can combine with explosive air mixture

. form Measures against static discharges. Only explosion-proof equipment. Not smoking ..

Requirements for storage rooms and containers:

Keep in an area equipped with solvent resistant flooring. Container tightly closed in a dry, cool

and retain well-ventilated place. Keep away from heat and ignition sources. Keep only in original container.

Advice on storage

Materials to be avoided, Oxidising and spontaneously flammable products, flammable materials, organic

Peroxides, oxidizing agents. Keep out of direct sunlight.

Storage class (LGK): 3A; Flammable Liquids

8th * Limit exposure controls / personal protection

Additional information about design of technical systems: Suction:

The solvent vapors are heavier than air.

You should therefore always suck at the source and down away.

Components with critical values that require monitoring at the workplace:

Identification of the substance CAS-No. Type Value / Unit

Tetrahydrofuran 109-99-9 MAK 50 ppm

Cyclohexanone 108-94-1 AGW mgm3 80, 20 ppm

PEAK: Peak limitation category: -2

Duration 15 min, average, 4 times per shift and distance 1h

Personal protective equipment:

General protection and hygiene measures:

Remove contaminated clothing immediately. Gas / fumes / vapor / spray. Contact with the

Skin and eyes. While working with the food product does not drink or smoke. Keep away from foodstuffs, beverages and feed. Wash hands before breaks and after finishing work.

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and lubricate with suitable skin cream. Respiratory protection: Use at risk of inhalation of vapors / aerosols are breathing. Respiratory filter for organic gases and Vapor (Type A) Eye protection: Tightly fitting safety goggles / face protection Hand protection full contact: Glove material: Viton, the company KCL Layer thickness: 0.7 mm Breakthrough time> 120 min In splash contact: Glove material: nitrile rubber Layer thickness: 0.4 mm Breakthrough time:> 120 min

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9th * Physical and chemical properties

Appearance: Form: Liquid Color: colorless Smell: arteigen Security-related data: Density: about 0.89 g ml-1 * Vapor Pressure: 200 mbar at 20 °C. Viscosity: Solubility in water: miscible pH: n.a. Flash point: - 20 °C Ignition temperature: 215 - 230 °C. Lower explosive limit: 1.5 vol% Upper explosion limits: 12.4% by volume Boiling point: 66 °C

10th Stability and reactivity

Reacts violently with oxidants.

Can be formed when the air explosive peroxides.

Reacts explosively with potassium hydroxide, sodium aluminum hydride, sodium hydroxide and Natriumtetrahydroaluminat.

Together with 2-aminophenol and Potassium dioxide an explosion hazardous product.

Releases with Lithiumtetrahydroaluminat or borane hydrogen.

Reacts violently with metal halides and with bromine or calcium hydride when heated.

Check for peroxides prior to distillation and possibly destroy peroxides.

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11th Toxicological

drains.

Tetrahydrofuran: Ingestion LD50 (oral, rat) 2050-6210 mg / kg Inhalation: Man TCLO 25,000 ppm Skin contact: Irritant to skin and mucous membranes Eye Contact Irritating to eyes Cyclohexanone Swallowed rat LD50 1540 mg / kg of soft data from this literature by the EU Requirement of designation from. Inhalation LC50 rat 10.7 mg / I 4 h Skin absorption LD50 rabbit 948 mg / kg of soft data from this literature by the EU Requirement of designation from. No skin irritation rabbit skin contact OECD test line 404 Eye Contact Irritating to rabbit eye. These data differ from the literature by the EU Requirement of designation from. Sensitization guinea pig not sensitizing: maximization test For more information about Dangerous amounts can be absorbed through the skin. Inhalation of high Vapor concentrations may cause CNS depression and narcosis. For more information: Solvents may degrease the skin. Further hazardous properties can not be excluded Handle in accordance with good industrial hygiene and safety practice. 12th Ecological Information about elimination (persistence and degradability): n.b. Behaviour in environmental compartments: hazardous to water Ecological effects: Tetrahydrofuran Acute Toxicity: Mammals: 1 Pisces: 2.6 Bacteria: 3.2 Cyclohexanone Biodegradability 97% 28 d; Readily biodegradable **Bioaccumulation No bioaccumulation** Toxicity to fathead minnow LC50 527 mg / I for 96 h Fishing Daphnia Daphnia magna EC50 820 mg / I 24 h Toxicity to algae Scenedesmus guadricauda EC5 370 mg / I 192 h Toxicity to EC5 Pseudomonas putida 180 mg / I for 16 h Bacteria Additional Information: Penetration of liquid and / or steam into the ground to prevent soil, waterways and

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13th Disposal

Product: Waste in suitable, labeled and closeable reservoir and fill out a hazardous waste disposal. Waste code number: EWC 07 03 04 Cured product: Hazardous waste disposal, Waste Key Number: na Contaminated packaging: Hazardous waste disposal, Waste disposal no: Disposal according to official regulations by authorized staff. Please click on complete emptying of the container eighth. Explosion ADR: Class 3

14th Transport information

Land transport ADR / RID and ADR / RID: Class 3 Packing Group II UN number 2056 Label 3 Hazard identification (risk number) 33 Hazardous tetrahydrofuran Classification Code: F1

Water transport ADR / RID

IMDG Code 3 Packing Group II UN number 2056 Proper Shipping Name: Flammable Liqiud, n.o.s Hazardous tetrahydrofuran EMS: F-E, S, D Marine pollutant: no Label 3

Air transport ICAO and IATA IMDG Code 3 UN number 2056 Hazardous tetrahydrofuran Packing Group II Label 3

National Note Modes of transport for road / rail and inland waterway transport designate a Profuktes consists of its UN number and its name used.

15th Legislation

Labelling according to EC guidelines: Directive 67/548/EEC on labeling of substances Symbol: F Highly flammable Xi Irritant

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Risk Phrases: R 11 Highly flammable R 19 May form explosive peroxides R 36/37 Irritating to eyes and respiratory system Safety phrases: S 2 Keep out of reach of children. S 16 Keep away from sources of ignition - No smoking S 23 Do not breathe vapor S 29 Do not empty into drains S 33 Take precautionary measures against electrostatic charging

National regulations:

Water hazard class: Class 1 (KBwS): slightly hazardous for water Solvents Regulation (31 BimSchV) VOC content: 100% Employment restrictions Apprentices may be employed hereby granted only if necessary to achieve the training objective requires the Occupational exposure limit exceeded and supervision by an expert as well as occupational health or safety technical support is ensured. Expectant and nursing mothers should only be employed herewith, when the exposure limit is exceeded.

16th Other Information

GISCODE: M-VM03

Abbreviations used: n.a. = Not applicable n.b. = Not known

The information in this SDS is based on the state of our knowledge at the time of revision and serve to describe our products regarding safety precautions to be taken. They do not represent a guarantee of the properties of the product and any product information or product specification and do not establish a legally valid contractual relationship. The safety data are not transferable to other products. As a guidance in this product with other materials, mixed and processed, or processed shall be treated can not be transferred to the new material. This MSDS contains only safety related information and does not replace any information or product specifications.